



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4272-012
Job Sheet 167863-B



Part No: D4272-012

Job Qty: 1 ea

Part Name: Basket Assembly, Heavy Duty Lid, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 12/29/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/28/17	0.00	0.00	Start Up Stores/Pkg1		
100	Packaging	1 pcs		12/28/17	0.00	0.00	Packaging1		
110	HandFinish	1 pcs		12/29/17	0.00	2.04	HandFinish4		
120	QC	1 pcs		12/29/17	0.00	0.00	QC5		
130	Packaging	1 pcs		12/29/17	0.00	0.00	Packaging3		
140	QC21-SA	1 Ea		12/29/17	0.00	0.00	QC21		

Part Op 110 - TRANSFER DRILL FROM PLACARD INTO BASKET AS PER DWG ON SHEET 2 ASSEMBLE USING BASE
Descriptions: D4273-042 X 1B75294 FROM BASKET D407-797-014 X 1 B131540

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	97447A010 FM131311	4 5031727	81	0	0
	AN3-10A 5014736	3 5031728	252	0	0
	AN3-14A	4 5031729	169	0	0
	AN3-16A 5017088	2 5031731	34	0	0
	AN310-4 5000528	3 5031732	65	0	0
	AN310C4 5019390	3 5031735	49	0	0
	AN4-12 5015684	3 5031737	38	0	0
	AN4-13A 5017691	6 5031770	477	0	0
	AN4C15 5019364	1 5031771	19	0	0
	AN5-17A 5014156	4 5031772	100	0	0
	D2530 5009604	1 5031773	16	0	0
	D2535 5014107	2 5031774	25	0	0
	D2537 5018107	2 5031775	33	0	0
	D2690-6 5012261	2 5031776	4	0	0
	D2931 F86435-1	2 5031777	236	0	0
	D3912-041 5031646	1 5031646	2	0	0
	D3914-041 5027219	1	6	0	0
	D3917-3 5011156	6 5031780	64	0	0
	D3953-17 5011766	2 5031781	20	0	0
	D3953-19 5018936	1 5031782	11	0	0
	D3953-21 5020996	1 5031786	13	0	0
	D3953-3 5014257	2 5031788	14	0	0
	D3953-7 5018925	2 5031787	23	0	0
	D3953-9 5018883	2 5031790	23	0	0
	D3969-3 5019255	1 5031792	11	0	0
	D4021-5 5021383	1 5031792	18	0	0
	D4150-041 5026215	1 5031793	2	0	0
	D4151-041 5025993	1 5031794	11	0	0

DART
AEROSPACE
S032047



Basket Assembly, Heavy Duty Lid, RH

PART NO: D4272-012

Original Serial #: S032047

Revision:

Operation:

Change No:

Start up Operation
01/15/18
Job No: 167863-B

Dart Aerospace Ltd.
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	D4151-043	5030018	15031795	10	0	0
	D4273-042	5028030	1	1	0	0
	D4307-250	5020831	15031757	4	0	0
	MS17984-C413	5016890	25031799	28	0	0
	MS20600-AD4W3	5019481	25031798	313	0	0
	MS21042L3	5016501	95031800	1,427	0	0
	MS21042L4	5016351	65031801	1,670	0	0
	MS21042L5	5016880	45031802	427	0	0
	MS24665-151	5013686	45031803	95	0	0
	MS24665-300	5015687	25031804	39	0	0
	NAS1149C0432R	5025742	25031805	1,260	0	0
	NAS1149C0463R		35031806	130	0	0
	NAS1149DN832J		25031807	1,712	0	0
	NAS1149F0332P	5020603	145031808	2,922	0	0
	NAS1149F0432P	5024445	185031809	927	0	0
	NAS1149F0563P		45031810	180	0	0
	NAS1515H4L	FM134376	25031811	176	0	0

FM137736-15

FM137587-15

FM138170-9

Part Specifications

Specifications could not be found.

Plex 11/7/17 1:06 PM dart.poulin.mario

✓ Basket lid: 167865-13

Basket Base: 167867-13

Basket Assembly Pick Kit 167861-13

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: AN3-10A Revision: Bolt														
100	Receive Ea	S031728	167863-B	3 Ea	0	s014736	Start Up Stores/Pkg-1		Stock	1/12/2018	Issue Container			
Operation Totals:		1		3	0									
Part Totals:		1		3	0									
Part Number: AN4-13A Revision: Bolt														
100	Receive Ea	S031770	167863-B	6 Ea	0	S017091	Start Up Stores/Pkg-1		Stock	1/12/2018	Issue Container			
Operation Totals:		1		6	0									
Part Totals:		1		6	0									
Part Number: D4272-012 Revision: Basket Assembly, Heavy Duty Lid, RH														
140	QC21-SA	S032047	167863-B	1 Ea	0	S032047	PK001		Stock	1/15/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: MS21042L3 Revision: Nut														
100	Receive Ea	S031800	167863-B	9 Ea	0	S016501	Start Up Stores/Pkg-1		Stock	1/12/2018	Issue Container			
Operation Totals:		1		9	0									
Part Totals:		1		9	0									
Part Number: MS21042L5 Revision: Nut														
100	Receive Ea	S031802	167863-B	4 Ea	0	s016880	Start Up Stores/Pkg-1		Stock	1/12/2018	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: NAS1149C0432R Revision: Washer														
100	Receive Ea	S031805	167863-B	2 Ea	0	PO038644	Start Up Stores/Pkg-1		Stock	1/12/2018	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: NAS1149DN832J Revision: Washer														
100	Receive Ea	S031807	167863-B	1 Ea	0	M137587	Start Up Stores/Pkg-1		Stock	1/12/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: NAS1149F0332P Revision: Washer														
100	Receive Ea	S031808	167863-B	14 Ea	0	PO038585	Start Up Stores/Pkg-1		Stock	1/12/2018	Issue Container			
Operation Totals:		1		14	0									
Part Totals:		1		14	0									
Part Number: NAS1149F0432P Revision: Washer														
100	Receive Ea	S031809	167863-B	12 Ea	0	PO038644	Start Up Stores/Pkg-1		Stock	1/12/2018	Issue Container			
Operation Totals:		1		12	0									
Part Totals:		1		12	0									
Totals:		9		52	0									

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					